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TULAMEEN COAL PROJECT

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INTRODUCTORY NOTES

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N.T.S. 92-H-7, 10 Lat.: 49°30'N Long.: 120°45'W

CYPRUS ANVIL MINING CORPORATION February 1979

TULAMEEN COAL PROJECT

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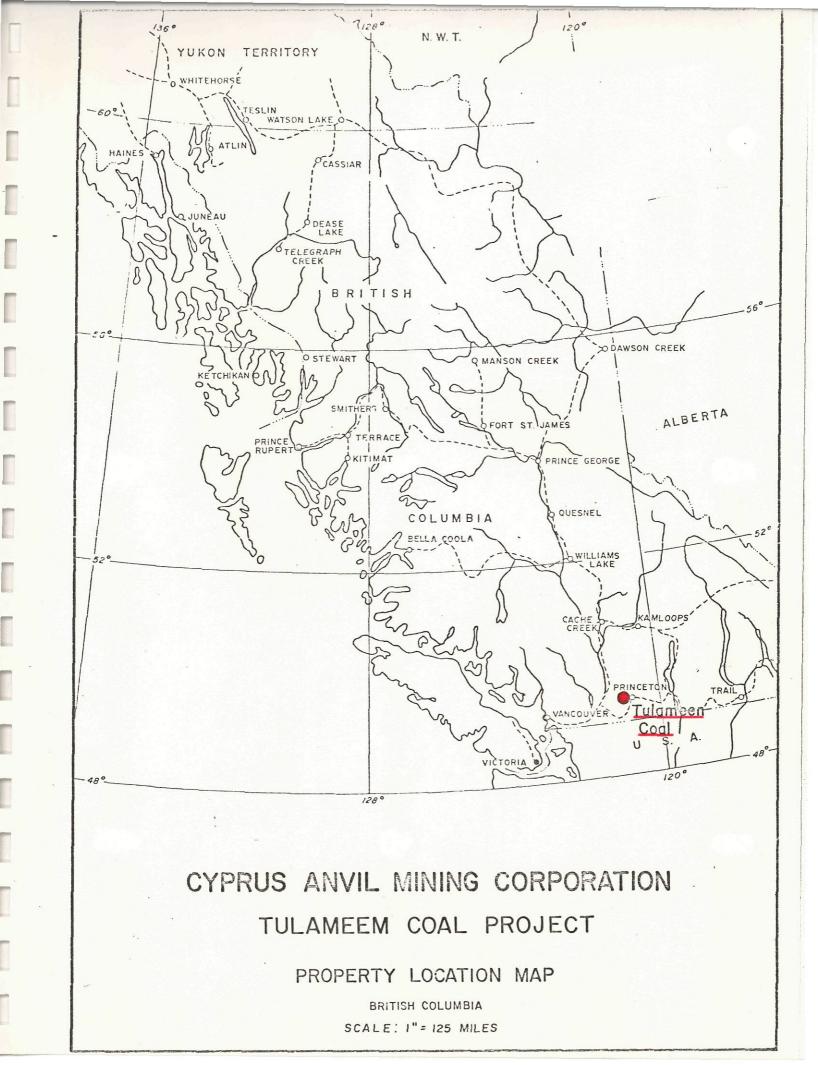
INTRODUCTORY NOTES

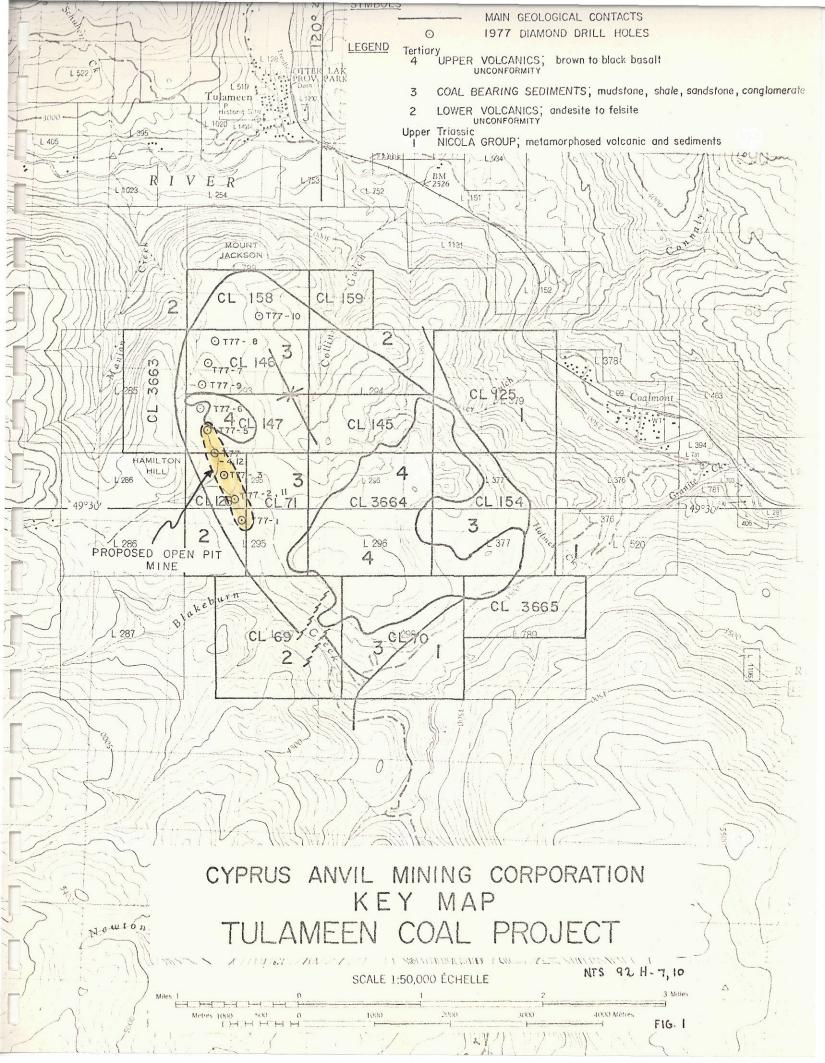
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CYPRUS ANVIL MINING CORPORATION

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CYPRUS ANVIL MINING CORPORATION

TULAMEEN THERMAL COAL PROJECT

LOCATION: Southwestern British Columbia, about 170 km east-northeast of Vancouver and 15 km northwest of Princeton; good road and rail access; rail distance to Vancouver 420 km.

RESERVES :		Open Pit	Underground
	Proven: Indicated:	10,000,000 m.t. 3,000,000 m.t.	-
	Inferred:	5,000,000 11. C.	- 100,000,000 m.t.

PRODUCTION: 420,000 m.t. clean coal per year (54% recovery from 800,000 m.t. per year raw coal mined).

- START-UP: 1981.
- MINE TYPE: Simple elongate open pit scraper-dozer operation, from a single seam of average 15 m (50 feet) thickness.

PLANT: Washing utilizing BATAC jig for 4" x 28 mesh fraction with compound water cyclones for 28 x 100 mesh fraction.

PROXIMATE ANALYSIS: (Clean Coal, as received)

Total Moisture Ash Volatile Matter Fixed Carbon	12.0% 14.5% 30.2% 43.3%
Sulphur	0.60%
Calorific Value	5,500 cal/gm @ 12% T.M. 5,938 cal/gm @ 5% I.M.

ULTIMATE ANALYSIS: (as received)

Ash	13.80%
Carbon	62.73%
Hydrogen	4.90%
Nitrogen	1.36%
Sulphur	0.63%
0xygen	16.57%

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ASH FUSION TEMPERATURES:

	Oxidizing Atmosphere	Reducing Atmosphere
Initial Deformation	1316 ⁰ C	1238 ⁰ C
Softening (Spherical)	1416 ⁰ C	1360 ⁰ C
Fluid	1538 ⁰ C	1516 ⁰ C

MINERAL ASH ANALYSIS:

SiO ₂	69.51
A1203	13.54
Fe ₂ 0 ₃	6.55
CaO	1.17
Mg0	0.44
Na ₂ 0	0.67
κ ₂ Ō	0.64
Ti0 ₂	0.04
$P_{2}0_{5}^{-}$	0.17
sō ₃	0.51

HARDGROVE GRINDABILITY INDEX: 55-60

BULK DENSITY:

50 lbs./cu.ft.

ASTM CLASSIFICATION BY RANK: High Volatile Bituminous C.

PILOT SCALE COMBUSTION EVALUATION:

- Handling and Comminution: The "as received" coal was crushed, metred, and pulverized without difficulty. At 12% T.M., flow characteristics were excellent.

- Flame Characteristics: The flame was bright, clean, easily ignited, and extremely stable under all experimental conditions.

- Fly-ash Precipitation: A high fly-ash resistivity (10¹¹ ohm cm) will result in a relatively difficult ash to precipitate.

- Slagging and fouling characteristics were excellent and no significant low temperature corrosion occurred.

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